# Robin Power Equipment®

# PARTS MANUAL

Model R1210 Generator

> PUB-GP0724 Rev. 8/98



#### HOW TO USE THIS PARTS CATALOG

#### 1. Reference numbers with an asterisk

Reference numbers marked with an asterisk indicate that the particular part is available only as a complete set or assembly.

#### Example:

If the reference number is marked with an asterisk and the description of the part states that certain items are included, this means that those included items cannot be ordered separately and must be purchased as a complete assembly.

#### 2. Description of interchangeability and execution columns

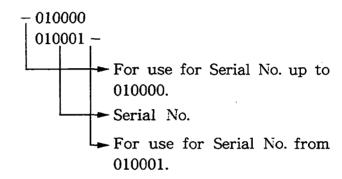
#### Example: Interchangeability column

Items interchangeable between the new and old parts.

Items not interchangeable between the new and old parts.

Items conditionally interchangeable between the new and old parts which are subject to the description in the execution column.

#### Example: Execution column



Example: Interchangeable

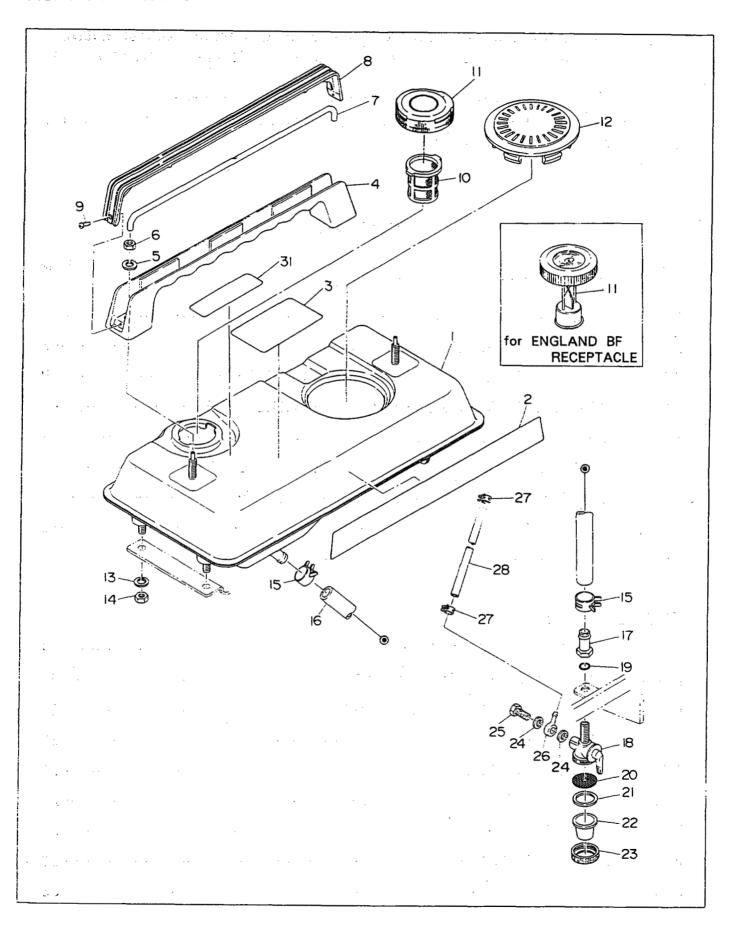
Part Number	<b>†</b>	Execution	Explanation		
Part B Part A	r <sup>O</sup> √	020000	This indicates that Part A changed to Part B for generators with serial numbers from 20000, and that they are interchangeable.		
Part C Part B Part A		020000 - 015000 -	This indicates that Part A changed to Part B for generators with serial numbers from 15000, and that they are not interchangeable. Also, Part B changed to Part C for generators with serial numbers from 20000 and that they are interchangeable.		
Part A	This indicates that Part A is a new part for generators with serial numbers with from 20000.				
Part B - 030000 This indicates that Part B is no longer used for gener with serial numbers from 30001.					
Part B Part A	This indicates that Part A changed to Part B for getwith serial numbers from 20000, and that the serial numbers from 20000, and that the serial numbers from 20000 and the seria				

- 3. The contents of this parts catalog are subject to revision without notice.
- To INSURE PROMPT AND ACCURATE SERVICE, ALSO THE FOLLOWING INFORMATION MUST BE GIVEN.
- 1. State exactly the quantity of each part and its part numbers.
- 2. Clearly state whether parts are to be shipped by express, freight or parcel post.
- 3. State the exact mailing address.

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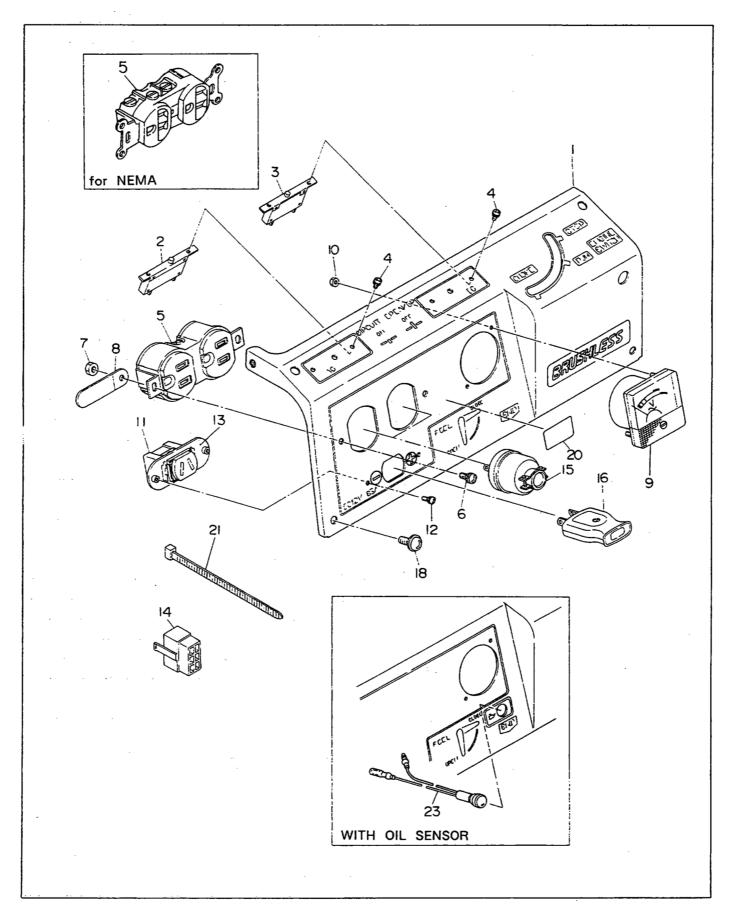
FIG. 1 FUEL TANK



#### FIG. 1 FUEL TANK

				finterchangeautity
Ref.	Parts Number	Description	Q' Ly	Execution
1	350-60103-71	FUEL TANK, compl.	1	
2	<del></del>	LABEL, trade mark	1	
		for STD and CHINA		
2	350-91718-03	<u> </u>	1	
3	073-20026-31	LABEL, caution	1	
3	073-20026-63	LABEL, caution for FRANCE	1	
3	073-20029-61	LABEL, caution for CHINA	1	
4	350-65201-01	HANDLE	1	
5	003-20080-00	SPRING WASHER	2	
6	002-18080-00	NUT	2	
7	350-65501-03	BREATHER PIPE(5 \( \pm \times 8 \( \pm \times 3 \) 6 0 mm)	1	
8	350-65401-13	HANDLE COVER	1	
9	004-31031-00	SCREW, pan head	2	
10	064-13600-20	FUEL FILTER, compl.	1	
11	043-04300-41	FUEL TANK CAP, compl.	1	
11	064-64200-71	FUEL GAUGE, compl.	1	
		for ENGLAND BF RECEPTACLE		
12	227-66001-03	PLUG COVER	1	
13	003-20080-00	SPRING WASHER	2	
14	002-18080-00	NUT	2	
15	056-11700-10	HOSE CLAMP	2	
16	085-11100-00	RUBBER PIPE (11.5 φ×17 φ×135 mm)	1	
17	053-30900-20	NUT, joint	1	
*18	064-20049-02	FUEL STRAINER ASS'Y	1	
		Includes items 19 thru 28		
19	064-20003-30	O-RING	1	
20	064-20002-20	FILTER	1	
21	064-20002-30	PACKING	1	
2 2	064-20019-10	CUP	1	
23	064-20024-10	LOCK NUT, cup	1	
2 4	064-20002-50	FIBER PACKING	2	
25	064-20002-40	BANJO BOLT	1	
26	052-10700-42	BANJO	1	
27	056-11100-20	HOSE CLAMP	2	
28	085-10600-00	RUBBER PIPE (6 $\phi \times 12 \phi \times 140$ mm)	1	
3 1	073-20030-80	LABEL, oil caution for CHINA	1	
				:

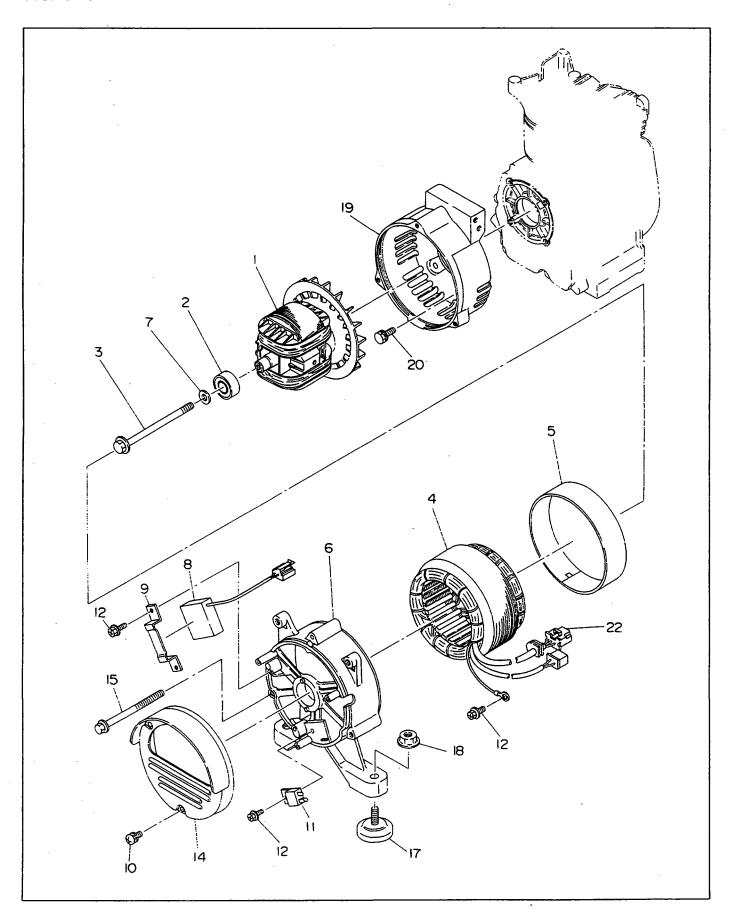
FIG. 2-1 CONTROL PANEL (STD RECEPTACLE TYPE)



## FIG. 2-1 CONTROL PANEL (STD RECEPTACLE TYPE)

			,	, raterending capting
Ref. No.	Parts Number	Description	Q' ty	Execution
1	350-41802-01	CONTROL PANEL, compl.	1	
1	350-41808-01	CONTROL PANEL, compl.	1	
		for CHINA, 50Hz-220V		
1	350-42502-01	CONTROL PANEL. compl.	1	
		with oil sensor for 60Hz-110V		
2	351-45624-08	CIRCUIT BREAKER (AC)	1	
		for 8A, 50Hz-110V,60Hz-120V		
2	352-45620-08	CIRCUIT BREAKER (AC) for 10A, 60Hz-110V	1	
2	350-40605-08	CIRCUIT BREAKER (AC) for 5A, 60liz-220V	1	
2	376-42001-08	CIRCUIT BREAKER (AC) for 3.15A, 50IIz-240V	· 1	
2	377-42000-08	CIRCUIT BREAKER (AC) for 3.5A, 50llz-220V,230V	1	
3		CIRCUIT BREAKER (DC) for 10A	1	
4	004-35030-60	SCREW and WASHER ASS'Y	4	
5	378-45736-08	AC RECEPTACLE, 250V-15A	1	
5	378-45737-08	AC RECEPTACLE, 125V-15A	1	
5	356-45712-08	AC RECEPTACLE, for NEMA, 125V-15A	1	
6	004-35041-00	SCREW and WASHER ASS'Y	2	
7	002-17040-00	NUT	2	
8	350-21053-08	CLAMP	1	
9	391-47800-01	AC VOLTMETER, for 110, 120V	1	
9	391-47900-01	AC VOLTMETER, for 220, 230, 240V	1	
10	002-17030-00	NUT	2	
11	350-40602-08	DC RECEPTACLE, 250V-10A	1	
12	004-35030-80	SCREW and WASHER ASS'Y	2	
13	350-40603-08	DC RECEPTACLE BASE	1	
14	353-54300-08	CONNECTOR (6P)	1	
15	358-95001-03	AC PLUG, RECEPTACLE for 250V-15A	2	
$\vdash$	··	AC PLUG, RECEPTACLE for 125V-15A	2	
16	358-95003-03	DC PLUG	1	
18	013-10500-20	SCREW and WASHER ASS'Y	4	
20	350-95101-03	LABEL (50Hz-220V)	1	
20	350-95102-03	LABEL (50Hz-230V)	1	
20	350-95103-03	LABEL (50Hz-240V)	1	·
20	350-95104-03	LABEL (50Hz-110V)	1	
20	350-95107-03	LABEL (60Hz-110V)	1	
20	350-95108-03	LABEL (60Hz-120V)	1	
20	350-95109-03	LABEL (60Hz-220V)	1	
21	056-30000-20	WIRE BAND	3	
23	227-77002-00	LED LAMP ASS'Y, for oil sensor	1	
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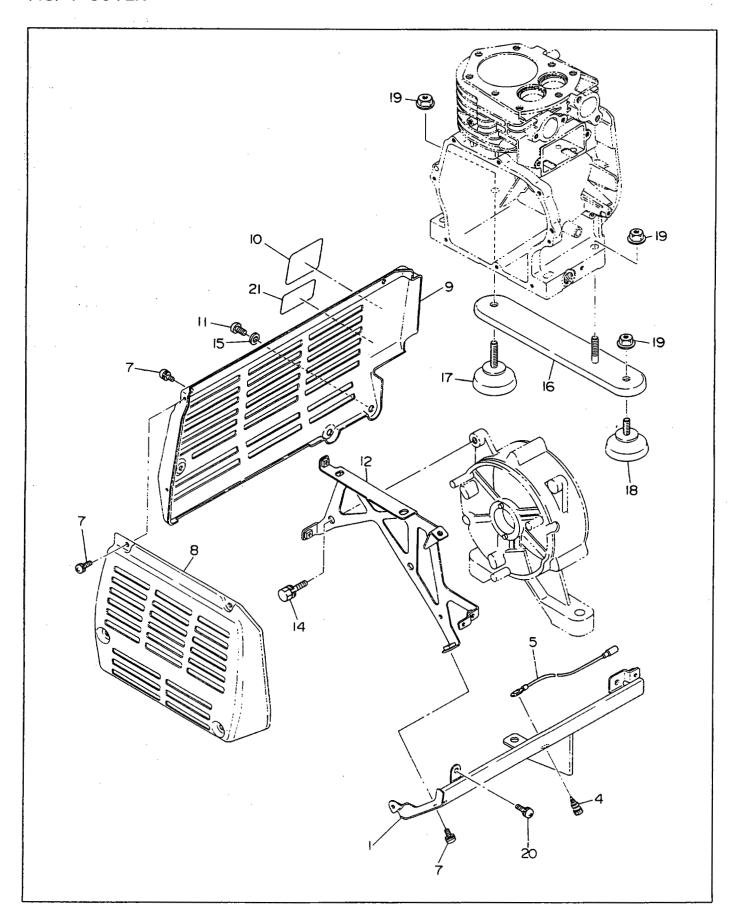
## FIG. 3 GENERATOR



#### FIG. 3 GENERATOR

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Ref.	Parts Number	Description	Q' ty		Execution
* 1	377-21000-01	ROTOR, compl. includes item 2	1		
2	358-21015-08	BALL BEARING	1		
3	377-25100-03	THROUGH BOLT	1		
4	350-22802-01	STATOR, compl. for 50Hz-220V	1		
4	350-22803-01	STATOR, compl. for 50Hz-240V	1		
4	350-22809-01	STATOR, compl. for 50Hz-110V	1		
4	350-22804-01	STATOR, compl. for 60Hz-110V	1		
4	350-22808-01	STATOR, compl. for 60Hz-120V	1		
4	350-22812-01	STATOR, compl. for 60Hz-220V	1	1	
4	350-22811-01	STATOR, compl. for 50Hz-230V	1		
5	377-24000-13	STATOR COVER	1		
6	350-21300-08	REAR BRACKET	1		
7	003-11080-00	WASHER	1	1	
8	350-21320-08		1	1	
9	376-22100-03		1		
10		SCREW and WASHER ASS'Y	3	1	
11	358-21006-08		1		
1 2			4	}	
14		END COVER compl.	1		
15	377-25200-03		3		
17	350-30101-01		2		
17	350-30103-01		2		
18	002-38080-00		2		
19	376-23000-03		1		
20		BOLT and WASHER ASS'Y	4		
2 2	358-21020-08		1		<del></del>
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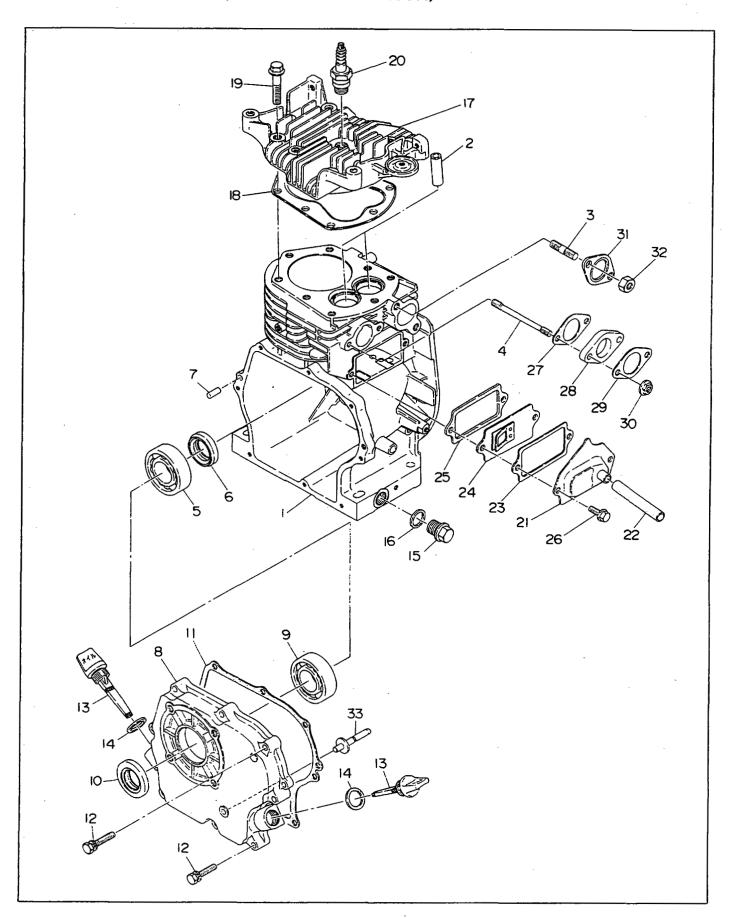
FIG. 4 COVER



## FIG. 4 COVER

	<del></del>	<del></del>	-	<del>,</del>	<del>,</del>
Ref.	Parts Number	Description	Q' ty		Execution
1	350-50102-01	FRONT COVER compl.	1		
4	363-45700-08	TERMINAL BOLT	1	1	
5	<del></del>	EARTH WIRE compl.	1		
7	013-10500-20	SCREW and WASHER ASS'Y	8		
8	350-51701-01	SIDE COVER	1		<del></del>
9	350-50620-01	REAR COVER compl.	1	1	
10	350-91921-03	LABEL, spec. for 50Hz-110V	1		
10	350-91917-03	LABEL, spec. for 50Hz-220V	1		
10	350-91922-03	LABEL, spec. for 50Hz-220V,CHINA	1		
10	350-91918-03	LABEL, spec. for 50Hz-240V	1	1	
10	350-91919-03	LABEL, spec. for 60Hz-110V	1	 	
11	004-31081-00	SCREW, panhead	2		
1 2	350-35101-11	BRACKET, compl.	1	, İ	
14	001-13082-00	BOLT and WASHER ASS'Y	2		
15	003-11080-00	WASHER	2		
16	350-30701-21	MOUNT BRACKET compl.	1		
17	350-30101-01	MOUNT compl. for 50Hz	1		
17	350-30103-01	MOUNT compl. for 60Hz	1		
18	350-30102-01	MOUNT compl. for 50Hz	1		
18	350-30104-01	MOUNT compl. for 60Hz	1		
19	002-38080-00	FLANGE NUT	3		
20	004-34051-00	SCREW and WASHER ASS'Y	2		
21	073-20040-00	LABEL (100)	1		
2 1	073-20034-70	LABEL (94)	1		
		·			
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FIG. 5-1 CRANKCASE (WITHOUT OIL SENSOR)

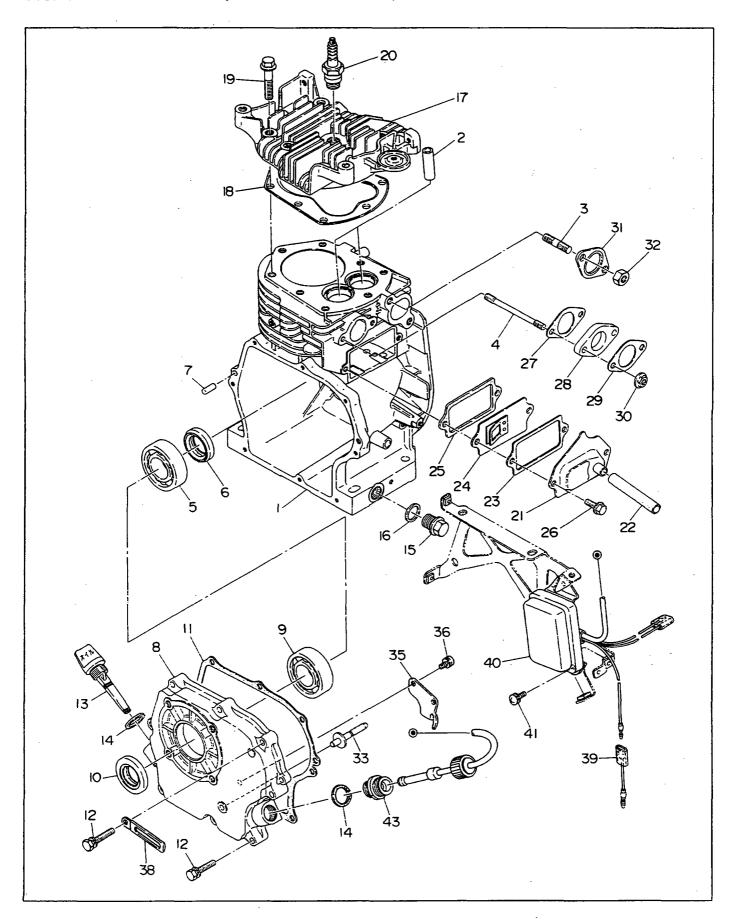


## FIG. 5-1 CRANKCASE (WITHOUT OIL SENSOR)

flaterchangeability

	······		1		
Ref. No.	Parts Number	Description	Q' ty		Execution
* 1	2 2 6 - 1 0 1 0 1 - 2 1	CRANKCASE, compl. Includes items 2 thru 7	1		
2	227-14202-03	VALVE GUIDE, over size	2		
3	010-50802-50	STUD	2		
4	010-50601-20	STUD	2		
5	060-02500-10	BALL BEARING (BB-6205C3)	1		
6	044-02501-50	OIL SEAL (TB-25 $\phi \times 38 \phi \times 7$ )	1		
7	031-00600-20	DOWEL PIN	2		
* 8	227-11001-21	MAIN BEARING COVER, compl.	1		
		Includes items 9,10 and 33			
9	060-02500-10	BALL BEARING (BB-6205C3)	1		
10	044-02501-60	OIL SEAL (TB-25 0×41.24 0×7.3)	1	,	
11	227-16001-03	GASKET, bearing cover	1		
1 2	013-00600-40	BOLT and WASHER ASS'Y	8		
13	227-63601-03	OIL GAUGE	2		
14	021-31600-10	GASKET	2		
15	040-11400-30	PLUG	2		
16	021-11400-20	GASKET	2		
17	226-13101-13	CYLINDER HEAD	1		
18	226-15001-11	GASKET, compl. head	1		
19	011-00800-10	FLANGE BOLT	8		
20	065-01401-50	SPARK PLUG (NGK BR6HS)	1		-
2 1	227-14301-01	TAPPET COVER, compl.	1		
2 2	085-10800-00	RUBBER PIPE (8 $\phi \times 11 \phi \times 75$ mm)	1		
2 3	227-16006-03	GASKET, tappet cover	1		
2 4	227-14401-01	BREATHER PLATE, compl.	1		
2 5	227-16007-03	GASKET, breather plate	1		
2 6	011-00600-20	FLANGE BOLT	2		
2 7	227-35901-03	GASKET, insulator	1		
28	227-32901-13	INSULATOR	1		
29	227-35904-03	GASKET 2, insulator	. 1		
3 0	002-38060-00	FLANGE NUT	2		
3 1	226-35201-01	GASKET, compl. exhaust	1		
3 2	002-19080-00	NUT	2		
*	226-99001-07	GASKET SET, Includes items 11,14,18,23,25,27,29 and 31	1		

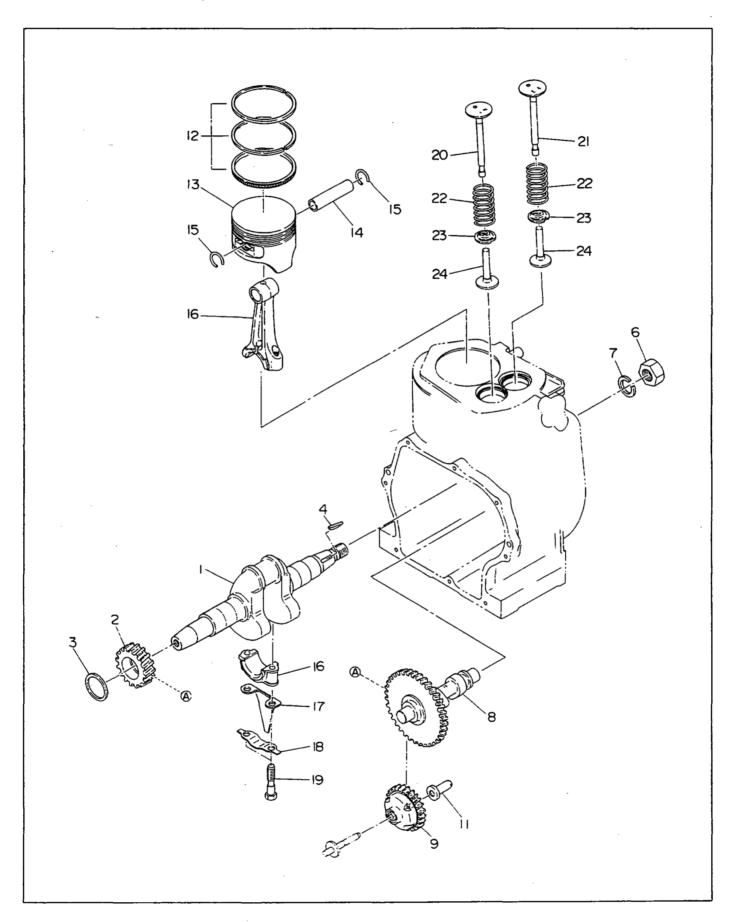
FIG. 5-2 CRANKCASE (WITH OIL SENSOR)



## FIG. 5-2 CRANKCASE (WITH OIL SENSOR)

				1 Interestantes
Ref.	Parts Number	Description	Q' ty	Execution
* 1	226-10101-21	CRANKCASE, compl. Includes items 2 thru 7	1	
2	227-14202-03	VALVE GUIDE, over size	2	
3	010-50802-50	STUD	2	
4	010-50601-20	STUD	2	
5	060-02500-10	BALL BEARING (BB-6205C3)	1	
6	044-02501-50	OIL SEAL (TB-25 0×38 0×7)	1	
7	031-00600-20	DOWEL PIN	2	
* 8	227-11006-01	MAIN BEARING COVER, compl.	1	
		Includes items 9,10 and 33		
9	060-02500-10	BALL BEARING (BB-6205C3)	1	
10	044-02501-60	OIL SEAL (TB-25 0×41.24 0×7.3)	1	
11	227-16001-03	GASKET, bearing cover	1	
12	013-00600-40	BOLT and WASHER ASS'Y	8	
1 3	227-63601-03	OIL GAUGE	1	
14	021-31600-10	GASKET	2	
15	040-11400-30	PLUG	2	
16	021-11400-20	GASKET	2	
17	226-13101-13	CYLINDER HEAD	1	
18	226-15001-11	GASKET, compl. head	1	
19	011-00800-10	FLANGE BOLT	8	
20	065-01401-50	SPARK PLUG (NGK BR6HS)	1	
21	227-14301-01	TAPPET COVER, compl.	1	
2 2	085-10800-00	RUBBER PIPE (8 $\phi \times 11 \phi \times 75$ mm)	1	
23	227-16006-03	GASKET, tappet cover	1	
24	227-14401-01	BREATHER PLATE, compl.	1	
25	227-16007-03	GASKET, breather plate	1	
26	011-00600-20	FLANGE BOLT	2	
27	227-35901-03	GASKET, insulator	1	
28	227-32901-13	INSULATOR	1	·.
2 9	227-35904-03	GASKET 2, insulator	1	
3 0	002-38060-00	FLANGE NUT	2	
3 1	226-35201-01	GASKET, compl. exhaust	1	
3 2	002-19080-00	NUT	2	
3 5	227-17501-03	OIL SHELTER	1	
3 6	004-35040-80	SCREW and WASHER ASS'Y	2	
38	056-60002-50	CLAMP	1	
3 9	214-73122-01	WIRE 22, compl.	1	
40	227-76015-01	OIL LEVEL SENSOR, compl.	1	
4 1	004-36061-20	SCREW and WASHER ASS'Y	2	
4 3	227-76210-03	JOINT	1	
*	226-99001-07	GASKET SET, includes items 11,14,18,23,25,27,29 and 31	1	

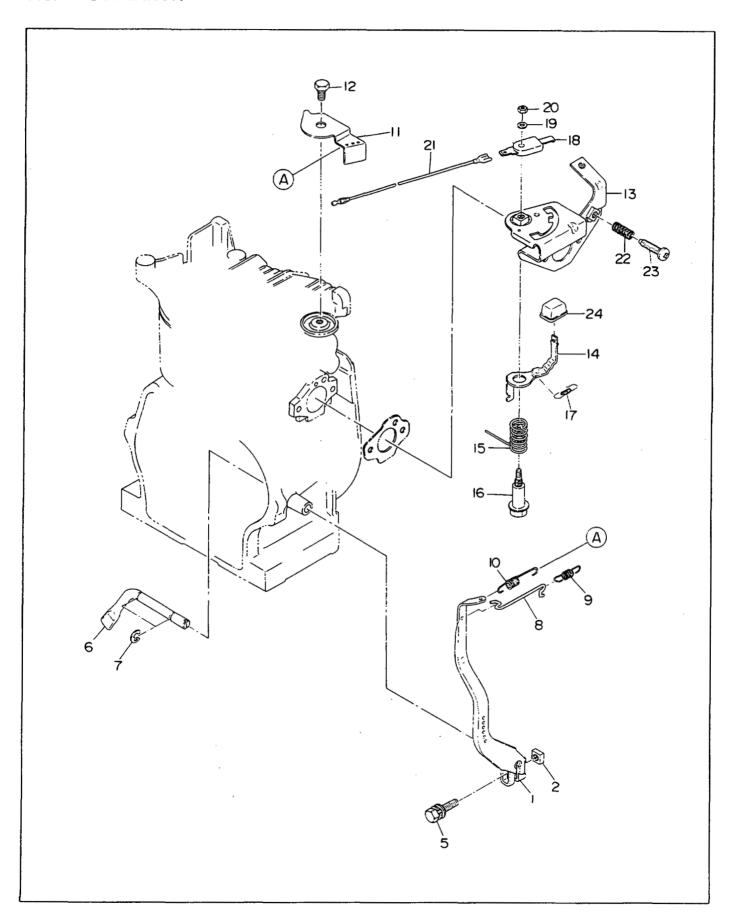
FIG. 6 CRANKSHAFT, PISTON and CAMSHAFT



## FIG. 6 CRANKSHAFT, PISTON and CAMSHAFT

				Finterchangeability
Ref.	Parts Number	Description	Q' Ly	Execution
* 1	226-20202-51	CRANKSHAFT, compl. includes item 2	1	
3	023-02501-10	SPACER t=0.6, select one piece only	1	
3	023-02501-20	SPACER t=0.8, select one piece only	1	
3	023-02501-30	SPACER t=1.0, select one piece only	1	
4	032-30300-10	WOODRUFF KEY	1	
6	002-18140-00	NUT	1	
7	003-20140-00	SPRING WASHER	1	
8	226-31701-13	CAMSHAFT	1	
9	227-45003-01	GOVERNOR GEAR, compl.	1	
11	205-41901-03	GOVERNOR SLEEVE	1	
12	226-23501-07	PISTON RING SET (S.T.D.)	1	
12	226-23502-07	PISTON RING SET, over size 0.25mm	1	
1 2	226-23503-07	PISTON RING SET, over size 0.50mm	1	
13	226-23401-03	PISTON (S.T.D.)	1	
13	226-23402-03	PISTON, over size 0.25mm	1	
13	226-23403-03	PISTON, over size 0.50mm	1	
14	214-23301-13	PISTON PIN	1	
15	056-51400-10	CLIP	2	,
*16	226-22501-00	CONNECTING ROD ASS'Y	1	
		Includes items 17 thru 19		
17	226-23101-03	OIL SCRAPER	1	
18	205-23201-03	ROD LOCK WASHER	1	
19	226-23001-03	CONNECTING ROD BOLT	2	
20	226-33401-03	INTAKE VALVE	1	
2 1	226-33501-13	EXHAUST VALVE	1	
2 2	227-33601-03	VALVE SPRING	2	
23	227-33701-03	SPRING RETAINER	2	
2 4	226-33301-03	TAPPET	2	
			7	
	-			
	-			

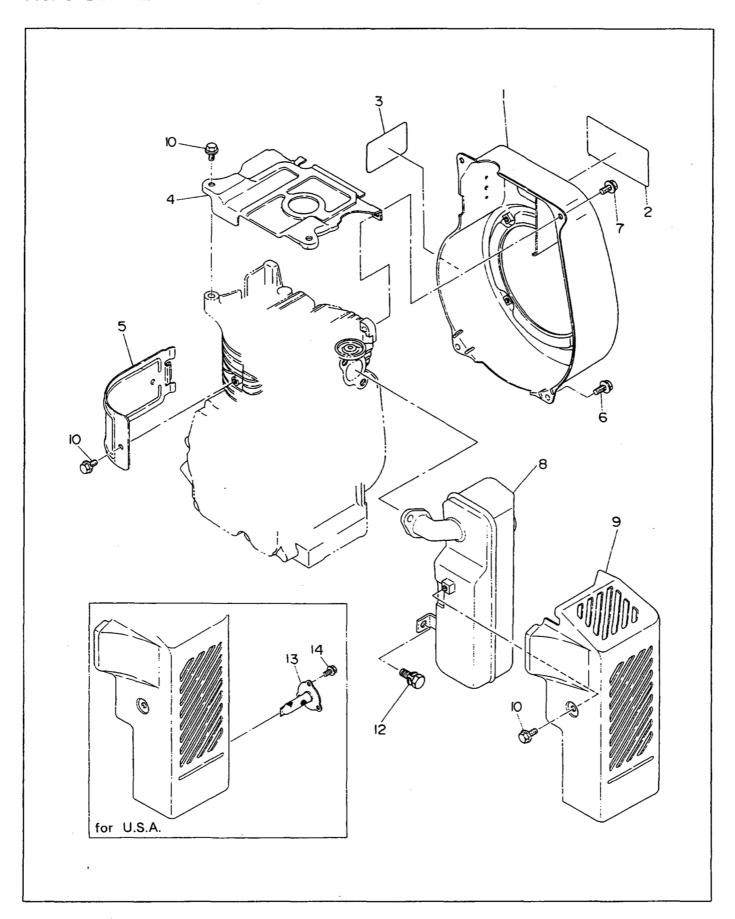
## FIG. 7 GOVERNOR



#### FIG. 7 GOVERNOR

	r		-	T	ilerchangeability
Ref.	Parts Number	Description	Q' ty	ļ ļ	Execution
1	226-42301-01	GOVERNOR LEVER, compl.	1	-	
2	018-60600-20		1	₹	
5		BOLT and WASHER ASS'Y	1	4	
6		GOVERNOR SHAFT	1	ن	<u> </u>
7	003-13060-00		2	÷	
8	227-42701-01		1	-	-
9	227-42701-01		1	4	
10	-		1	· ·	
10	<del></del>	GOVERNOR SPRING, for 60Hz	1	1	i
11	<del></del>	SPEED CONTROL	1	]	
1 2			1	į	
		CONTROL BRACKET, compl.	$\frac{1}{1}$	ĺ	<u></u>
13		<u> </u>	1	-	<u> </u>
14			1 1	-	-
15			<del></del>	-	! 
16	226-48001-01		1		
17	226-48005-13		1		
18	226-72702-01		1		
19		WASHER	1		· · · · · ·
20		NUT	1	Ì	
2 1	226-73110-01	WIRE 10, comp1.	1		
2 2		SPRING, adjust	1		· 
23		SCREW, adjust	1	Ì	
2 4	226-43901-13	KNOB	1	į	
				į	
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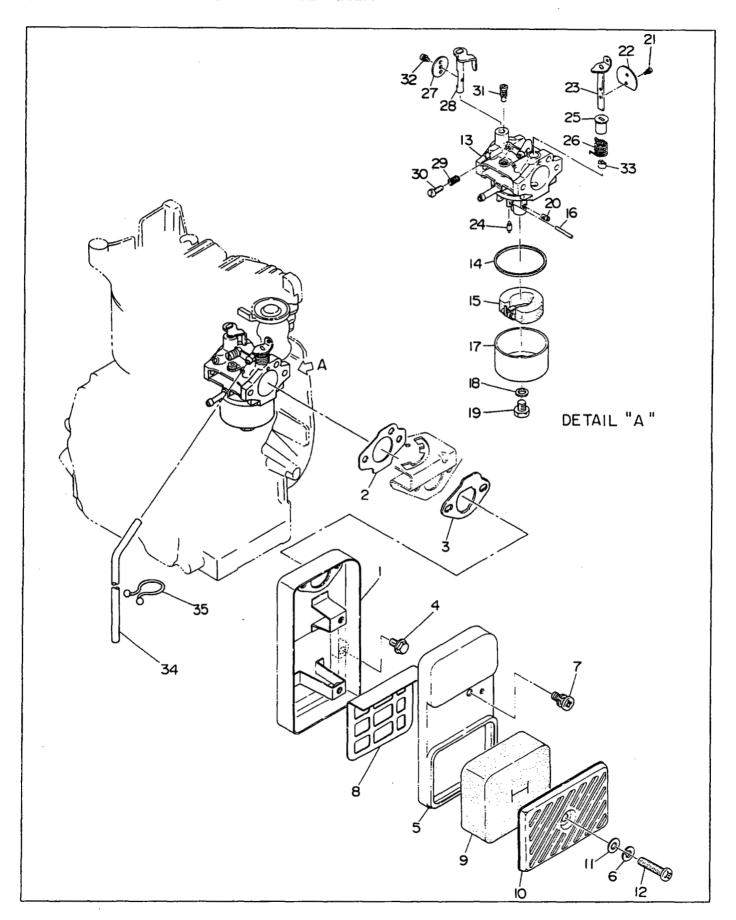
FIG. 8 BLOWER HOUSING and MUFFLER



## FIG. 8 BLOWER HOUSING and MUFFLER

				,
Ref.	Parts Number	Description	Q' Ly	Execution
* 1	226-51452-01	BLOWER HOUSING, compl.	1	
		Includes items 2 and 3		
* 1	226-51450-01	BLOWER HOUSING, compl.	1	
		Includes items 2 and 3 for CHINA		 
* 1	226-51453-01	BLOWER HOUSING, compl.	1	İ
		Includes items 2 and 3 for FRANCE		
2	226-91741-03	LABEL, trade mark	1	
	<u> </u>	for STD and CHINA		
2	226-91726-03	LABEL, trade mark for FRANCE	1	
3	073-20025-90	LABEL, oil	1	
3	073-20026-80	LABEL, oil for FRANCE	1	
3	073-20029-90	LABEL, oil for CHINA	1	
4	2 2 6 - 5 2 8 0 2 - 1 3	HEAD COVER	1	
5	226-52602-03	CYLINDER BAFFLE	1	
6	0 1 1 - 0 0 6 0 0 - 2 0	FLANGE BOLT	2	
7	011-00600-30	FLANGE BOLT	1	
8	226-30301-11	MUFFLER, compl.	1	
8	226-30302-01	MUFFLER, compl. for spark arrester	1	
9	226-34206-11	MUFFLER COVER, compl.	.1	
10	011-00600-10	FLANGE BOLT	7	·
1 2	013-50600-10	BOLT and WASHER ASS'Y	1	
13	2 2 6 - 3 6 6 0 2 - 0 1	SPARK ARRESTER, compl. for U.S.A.	1	
14	015-20500-20	TAPPING SCREW, for spark arrester	3	
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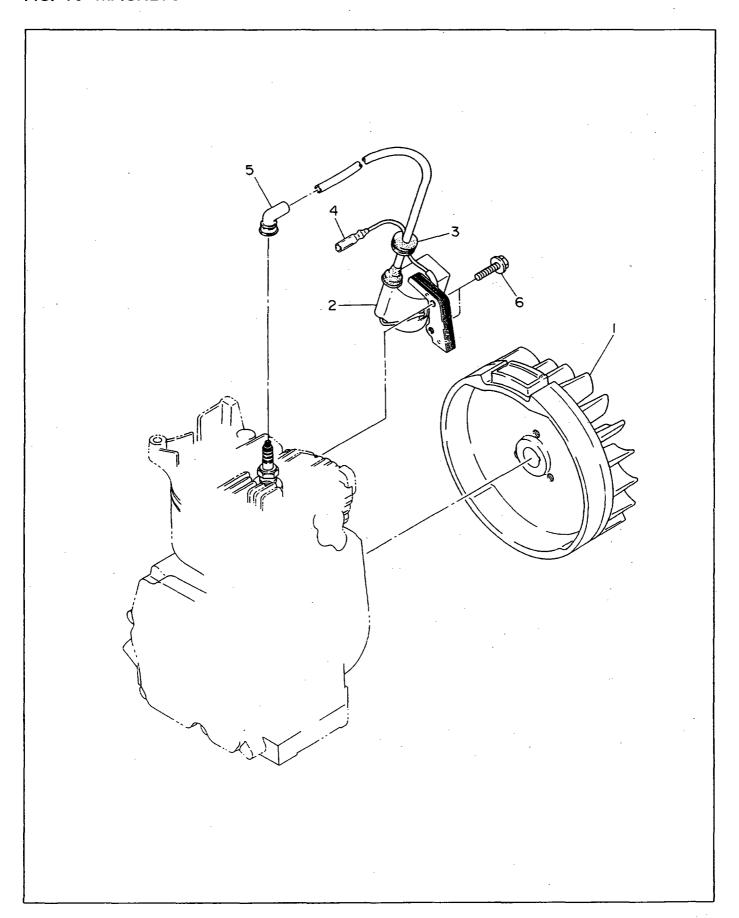
FIG. 9 CARBURETOR and AIR CLEANER



#### FIG. 9 CARBURETOR and AIR CLEANER

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Ref. No.	Parts Number	Description	Q' t	,	Execution
1	226-35301-11	CLEANER BODY, compl.	1		
2	227-36003-13	GASKET, air cleaner	1	1	
3	227-36004-13	GASKET, air cleaner	1	1	
4	011-00600-30	FLANGE BOLT	1		
5	226-35010-01	CLEANER CASE, compl.	1	1	
5	003-20060-00	SPRING WASHER	1	1	
7	004-35061-00	SCREW and WASHER ASS'Y	1	1	
8	226-36003-03	ELEMENT RETAINER	1	1	
9	226-36004-03	ELEMENT	1	1	
10	226-35402-01	ELEMENT COVER	1	1	
11	003-10060-00	WASHER	1		
12	014-10600-30	SCREW	1	1	
<b>*13</b>	226-62307-20	CARBURETOR ASS'Y, Includes items 14 thru 33	1	1	
14	214-62540-08	FLOAT CHAMBER PACKING	1		
15	226-62506-08	FLOAT ASS'Y	1	1	
16	214-62515-08	FLOAT PIN	1		
17	227-62558-08	FLOAT CHAMBER BODY	1	1	
18			1		
19	227-62451-08	BOLT	1	1	
20	226-62403-08	MAIN JET (#70)	1		
21	237-62451-08	SCREW	2		
2 2	226-62525-08	CHOKE VALVE	1		
23			1		
2 4	226-62500-08	NEEDLE VALVE ASS'Y	1		
2 5	226-62553-08	RING	1		
26	226-62540-08		1		
27		THROTTLE VALVE (#165)	1		
28	226-62530-08		1		
29	209-62445-08	SPRING	1		-
30	209-62352-08	SCREW	1		
31	207-62420-08	PILOT JET (#40)	1		
3 2	150-62356-08	SCREW	1		
3 3		RING	1		
3 4	085-10400-00	PIPE, air vent (4 $\phi \times 7 \phi \times 230$ mm)	1		
35	217-75002-03	PURSE LOCK (B)	1		
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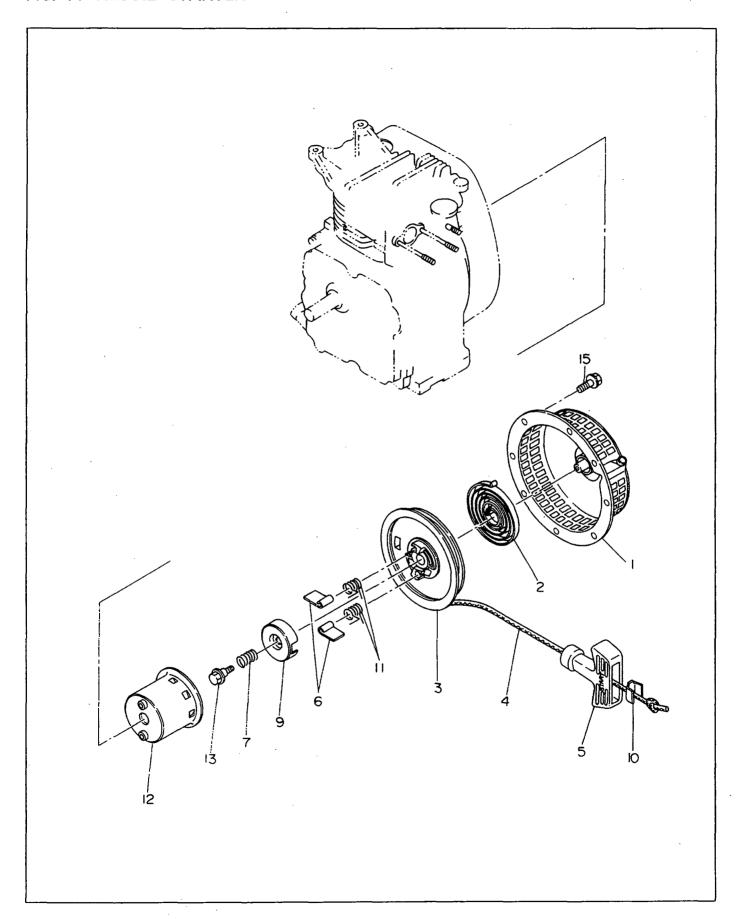
FIG. 10 MAGNETO



## FIG. 10 MAGNETO

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Ref. No.	Parts Number	Description	Q' ty	Execution
* 1	226-70201-20	MAGNETO ASS'Y, Includes items 1 thru 4	1	
1	226-70120-18	FLYWHEEL =	1	
* 2	226-70130-38	IGNITION COIL, includes item 3	1	
3	226-70245-08	GROMMET	1	
4	226-70236-08		1	
5	· · · · · · · · · · · · · · · · · · ·	SPARK PLUG CAP	1	
6	011-00601-21	FLANGE BOLT	2	
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FIG. 11 RECOIL STARTER



## FIG. 11 RECOIL STARTER

		·		interchangeability
Ref.	Parts Number	Description	Q' Ly	Execution
* 1	226-50711-00	RECOIL STARTER ASS'Y	1 ;	
<u> </u>		Includes items 2 thru 13	+	
2		SPIRAL SPRING	1	ļ
3			1	
	226-50710-18		1	
5			1	
6	226-50725-08		2	
7		FRICTION SPRING	1	
9		FRICTION PLATE	1	
10	226-50750-08		2	
11		RATCHET SPRING	1	
12		STARTING PULLEY		
13	226-50751-08		1	
1 5	011-00600-10	FLANGE BULI	4	
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